

Inova Fairfax Hospital

South Patient Tower

Falls Church, VA



Penn State Senior Capstone Project
Jianhong Qiu | Construction Management
Advisor: James Faust

- I. PROJECT OVERVIEW
- II. ANALYSIS #1: IMPLEMENTATION OF BIM
 - I. PROBLEM IDENTIFICATION
 - II. BIM SCORECARD
 - III. BIM ROI
 - IV. INVESTIGATION OF BIM TOOLS
 - V. CASE STUDY AND FEASIBILITY
- III. ANALYSIS #2: SHORT INTERVAL PRODUCTION SCHEDULES(SIPS)
 - I. PROBLEM IDENTIFICATION
 - II. IDENTIFY AREA FOR SIPS
 - III. SMART ROOM
 - IV. SCHEDULE ACCELERATION
- IV. ANALYSIS #3: NET ZERO ENERGY BUILDING SUSTAINABILITY
 - I. PROBLEM IDENTIFICATION
 - II. NZE BUILDING CERTIFICATION
 - III. TOP STRATEGIES FOR ENERGY EFFICIENT HOSPITAL
 - IV. ELECTRICALBREADTH –DYNAMIC GLASS
- V. ANALYSIS #4: INTEGRATED PROJECT DELIVERY (IPD)
 - I. PROBLEM IDENTIFICATION
 - II. STUDY ON IPD GUIDE
 - III. MULTI PRIME CONTRACTS
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BREADTH TOPICS

- DYNAMIC GLASS/ELETRICAL BREADTH
- MECHANICAL BREADTH

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PROJECT OVERVIEW

LOCATION: 3300 GALLOWES ROAD, FALLS CHURCH, VA

FUNCTION: HEALTHCARE

174 PRIVATE ROOMS

INTENSIVE CARE UNITS

SIZE: 236,000 SQ. FT.

147.55 FT

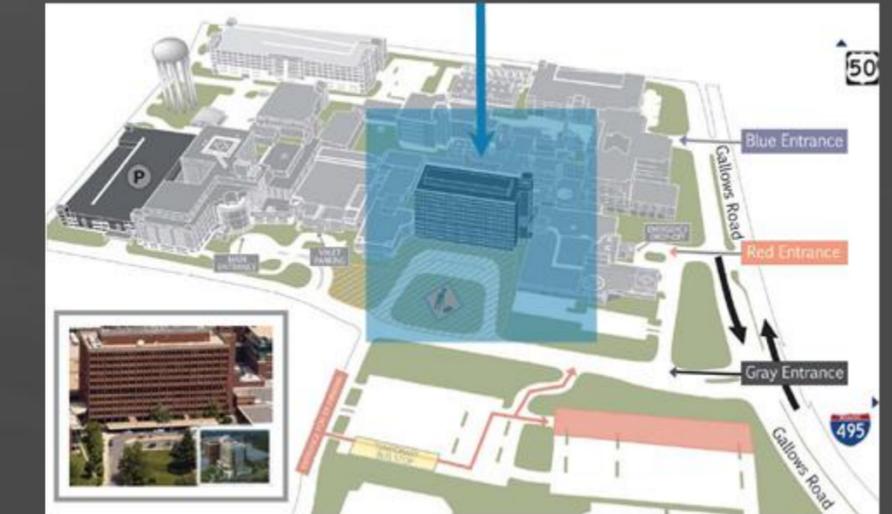
COST: 76MILLION \$

DATE OF CONSTRUCTION : JULY 2010-AUGUST 2012

EDLIVERY METHOD: DESIGN-BID-BUILD



ORINIGAL SITE

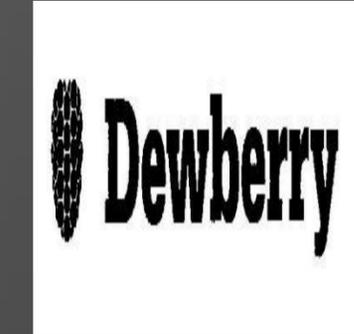


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PROJECT OVERVIEW

PROJECT PARTICIPANTS

- OWNER: INOVA HEALTHCARE SYSTEM
- GENERAL CONTRACTOR: TURNER CONSTRUCTION COMPANY
- ARCHITECT: WILMOT SANZ, INC.
- MEP: RMF ENGINEERING, INC.
- CIVIL: DEWBERRY & DAVIS LLC
- STRUCTURE: CAGLEY & ASSOCIATES
- ELECTRICAL: TRULAND SERVICE CORPORATION



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PROJECT OVERVIEW

STRUCTURE:

CONCRETE STRUCTURE

TWO-WAY FLAT SLAB

TYPICAL 24IN. X 24IN. COLUMNS

12 FLOORS ABOVE GRADE / 1 FLOOR BELOW GRADE

MECHANICAL SYSTEM:

5TH FLOOR WITH 4X 5,000 CFM AIR HANDLING UNITS

2 AIR HANDLER FOR CAFETERIA AND KITCHEN ON WEST ROOF OF 2ND FLOOR

10,000 CFM AND 13,000 CFM

3 HEAT EXCHANGER IN BASEMENT (715 GALLONS/MINS)

ELECTRICAL SYSTEM:

TWO 2,000 KVA TRANSFORMERS

2,000 KW EMERGENCY GENERATOR



FAÇADE:

45,000 SF. ARCHITECTURAL PRECAST (INCLUDING 22,000 SF. THIN BRICK-CLAD)

282 METAL PANELS GLAZED INTO ALUMINUM CURTAIN WALL

SUSTAINABILITY:

LEED SILVER CERTIFICATION

GREEN ROOF, RAIN GARDEN



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ANALYSIS #1 IMPLEMENTATION OF BIM

Problem Identification:

- BIM NOT STRICTLY REQUIRED BY OWNER
- NOT USED TO FULL TENSION
- EXISTING BIM USES
 - 3D COORDINATION OF MEP SYSTEM
 - PREFIBRACATE MEP COMPONENTS

PROTENTIAL SOLUTIONS

- INVESTIGATION OF BIM TOOLS
- BIM ROI
- BIM SCORE CARD
- EXPLORE ADDITIONAL BIM USAGE

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ANALYSIS #1 IMPLEMENTATION OF BIM

BIM RETURN ON INVESTMENT (ROI)

$$\text{ROI} = \text{EARNING/COST}$$

$$\frac{(B - (B / (1 + E))) \times (12 - C)}{A + (B \times C \times D)} = \text{1st Year ROI}$$

A: Cost of hardware and software(\$)

B: Monthly labor cost(\$)

C: Training time (Months)

D: **Productivity** lost during training(%)

E: **Productivity** gain after training(%)

REVIT ARCHITECTURE SOFTWARE SURVEY

A	6000
B	4200
C	3
D	50
E	25

$$\frac{(4200 - (4200 / (1 + 25\%))) \times (12 - 3)}{6000 + (4200 \times 3 \times 50\%)} = 61.46\%$$

SCHEDULE COMPRESSION BY 10%

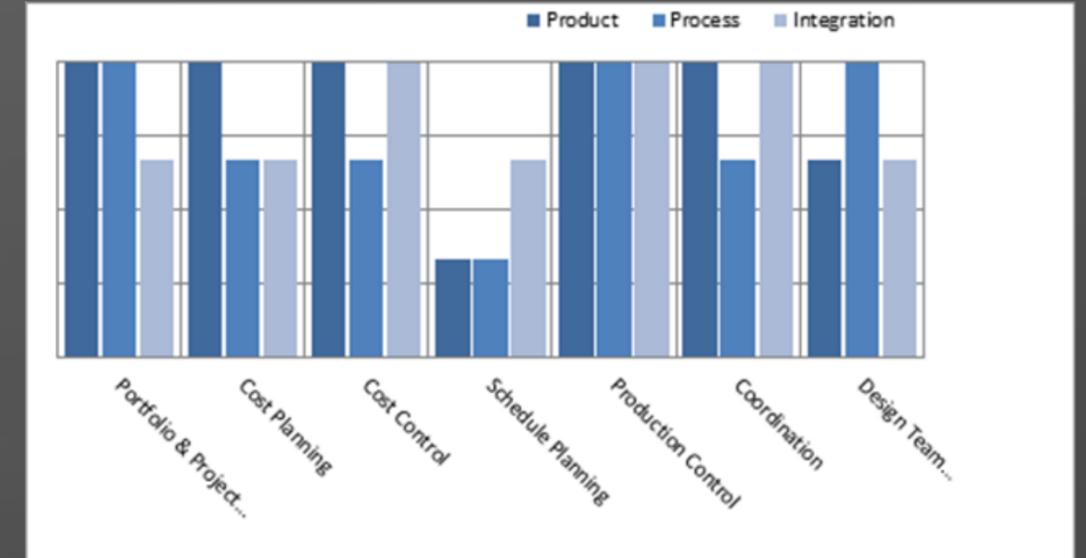
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ANALYSIS #1 IMPLEMENTATION OF BIM

BIM SCORECARD-DETERMINE HOW MANY BIM CAPABILITIES ARE USED IN OPERATION

7 CATEGORIES:

1. PORTFOLIO AND PROJECT MANAGEMENT
2. COST PLANNING
3. COST CONTROL
4. SCHEDULE PLANNING
5. PRODUCTION CONTROL
6. DESIGN COORDINATION
7. DESIGN TEAM ENGAGEMENT



Priorities		Scoring Standards:
Category	Priority Level	
Portfolio & Project Mgmt	3	0/blank = No Priority 1 = Low Priority (or consider blank) 2 = Medium Priority 3 = High Priority
Cost Planning	3	
Cost Control	3	
Schedule Planning	3	
Production Control	3	
Coordination	3	
Design Team Engagement	3	

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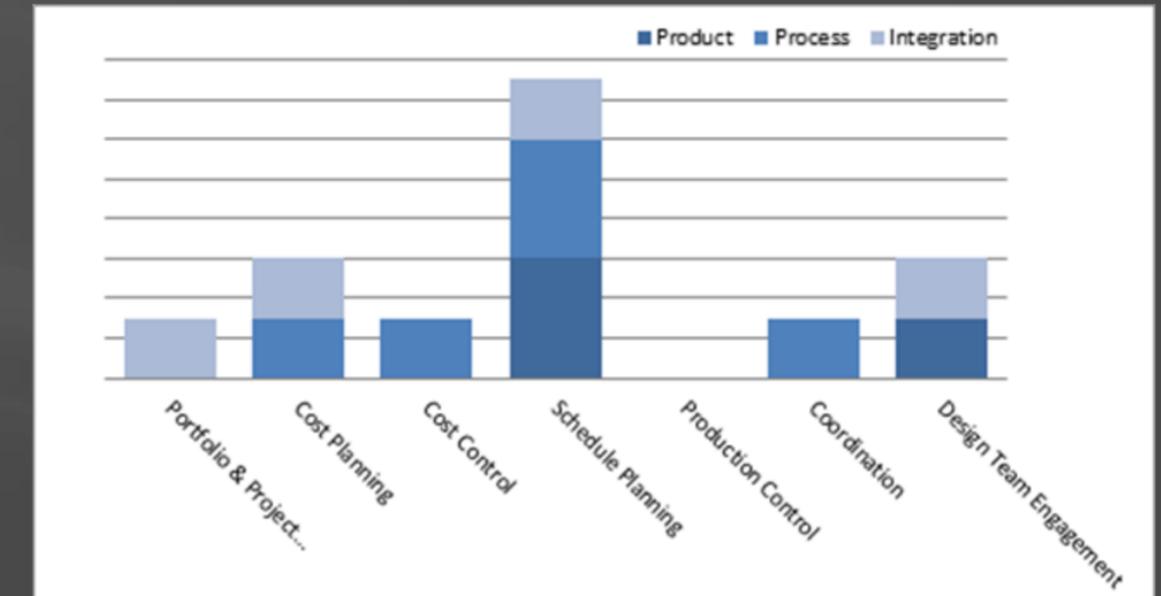
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BIM SCORECARD

1. PORTFOLIO AND PROJECT MANAGEMENT
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3. COST CONTROL
4. SCHEDULE PLANNING
5. PRODUCTION CONTROL
6. DESIGN COORDINATION
7. DESIGN TEAM ENGAGEMENT

REVIEW AREAS FOR IMPROVEMENT OPPORTUNITIES

- COST PLANNING
- SCHEDULE PLANNING
- DESIGN TEAM ENGAGEMENT



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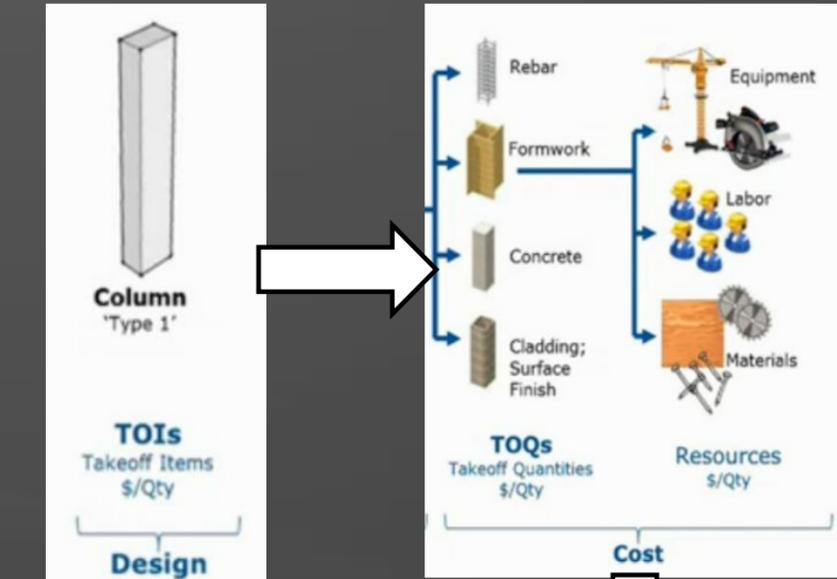
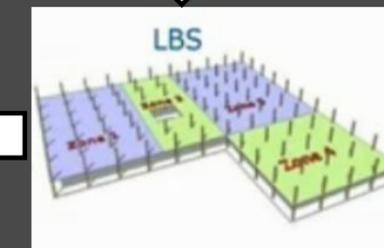
INVESTIGATION OF BIM TOOLS

VICO 5D MODEL SOFTWARE:

- 2D DRAWING
- 3D CONSTRUCTABILITY AND COORDINATION
- 4D SCHEDULING AND PRODUCTION CONTROL
- 5D ESTIMATION AND COST PLANNING



HOW DATA FLOW WORK

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ANALYSIS #1 IMPLEMENTATION OF BIM

CASE STUDY

- MIDDLE TENNESSEE MEDICAL CENTER
- 555,000 SF.
- \$3 MILLIONS BUDGET SAVING
- ADDITIONAL \$1 MILLION SAVING DUE TO BIM ENABLED PREFABRICATION
- COMPLETED TWO MONTHS AHEAD OF SCHEDULE

FURTHER BENEFITS

- INOVA FAIRFAX 2015 CAMPUS IMPROVEMENT PLAN
- EXPENSION OF 600,000 SF. WOMEN HOSPITAL



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ANALYSIS #2 SHORT INTERVAL PRODUCTION SCHEDULE(SIPS)

PROBLEM IDENTIFICATION

- SIMILAR AND REPETITIVE FLOOR PLANS
- PATIENT ROOMS ALONG WITH WORKING SESSION
- IDENTIFY ROOM NUMBERS AND DIMENSIONS

POTENTIAL SOLUTION

- IDENTIFY AREAS FOR NEW SIPS SCHEDULE
- PREDESIGNED SMART ROOM
- CREATE NEW SCHEDULE



FLOOR PLAN



ANALYSIS#2 SHORT INTERVAL PRODUCTION SCHEDULE(SIPS)

ORIGINAL CONSTRUCTION FLOW



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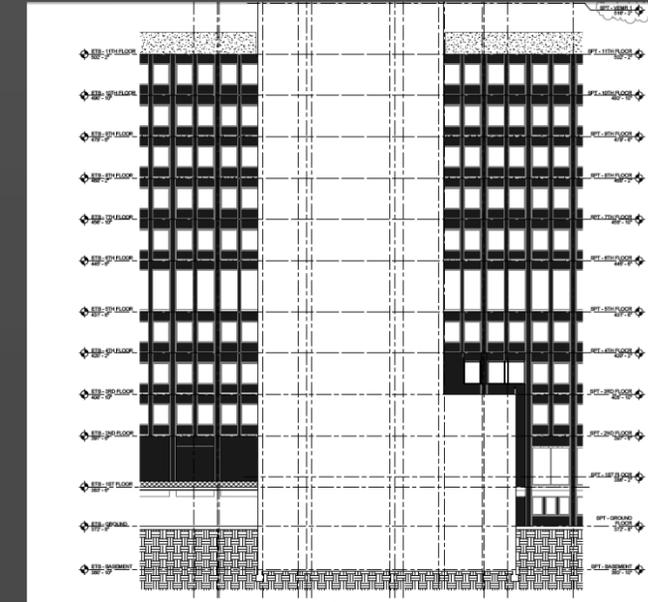
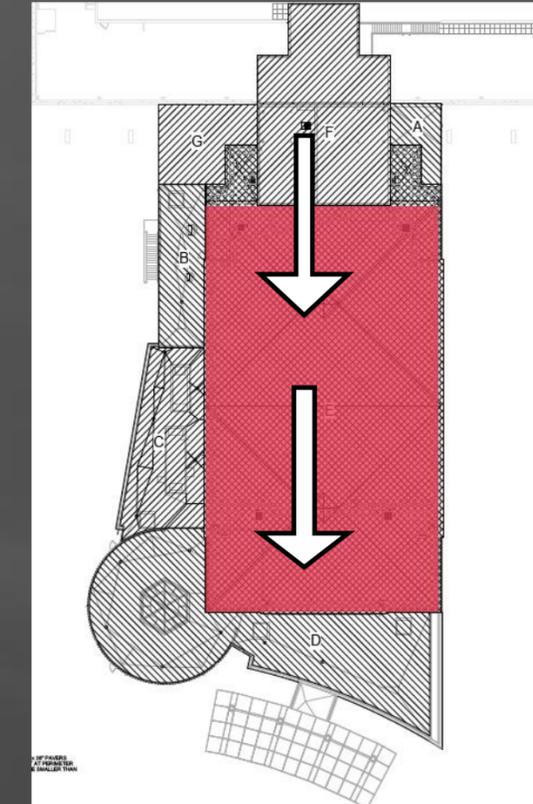
IDENTIFY AREA FOR SIPS:

•RED AREA

•FLOW: FROM EAST TO SOUTH

•3,4,6,7,8 FLOOR MEDICAL/SURGERY ROOM

•9-11FLOOR ICU BEDS

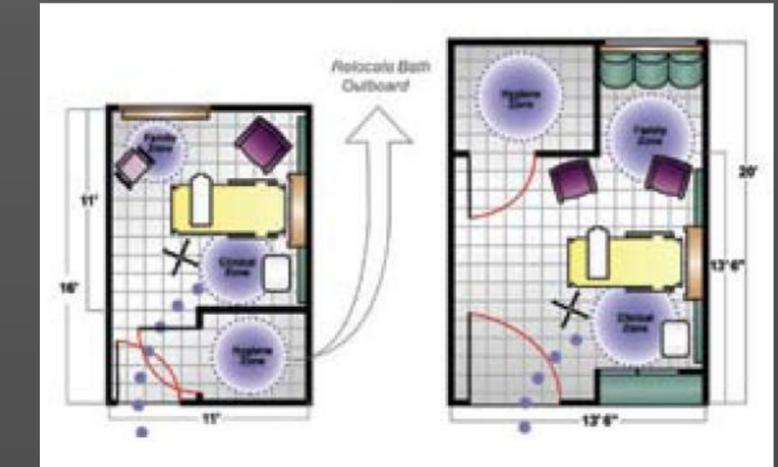


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ANALYSIS #2 SHORT INTERVAL PRODUCTION SCHEDULE(SIPS)

SCHEDULE ACCELERATION-SMART ROOM

- PREDESIGNED MEDICAL CARE/SURGERY ROOM BY HILL-ROM
- FINALIZE INTERIOR ROOM LAYOUT
- 2D, 3D RENDERINGS FOR CLIENTS

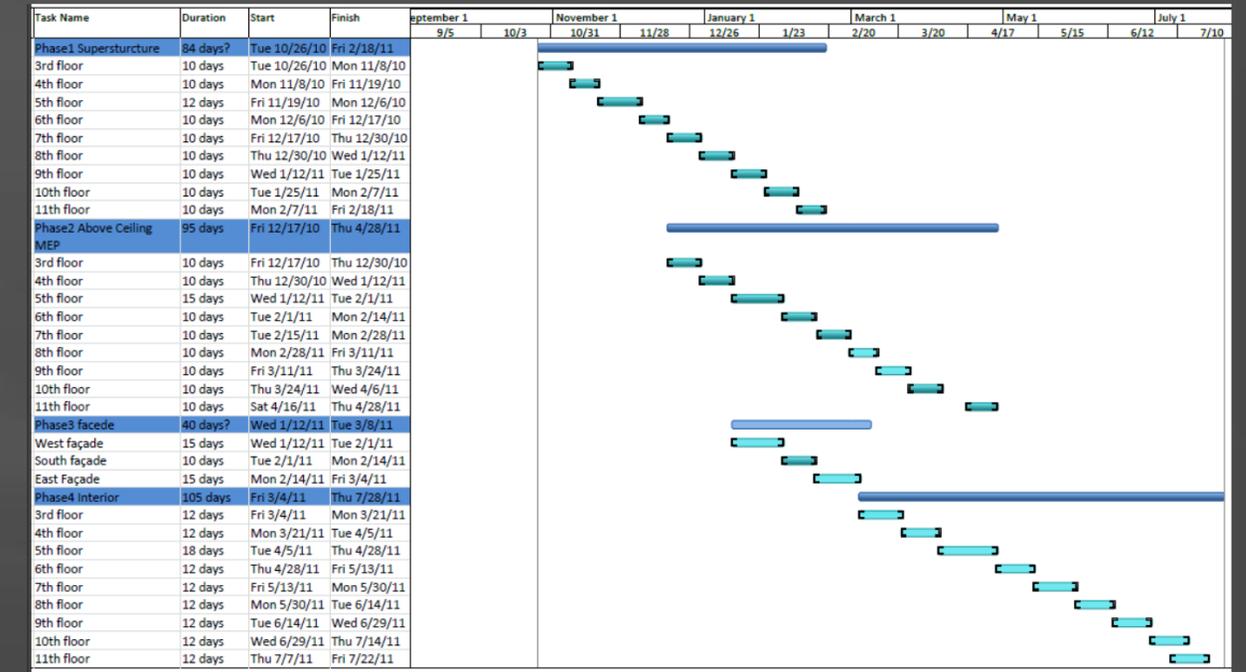


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ANALYSIS #2 SHORT INTERVAL PRODUCTION SCHEDULE(SIPS)

SCHEDULE ACCELERATION

- SUPERSTRUCTURE
- ABOVE CEILING MEP
- FAÇADE
- INTERIOR
- SAVING ONE MONTH
- AUGUST2011-JULY2011



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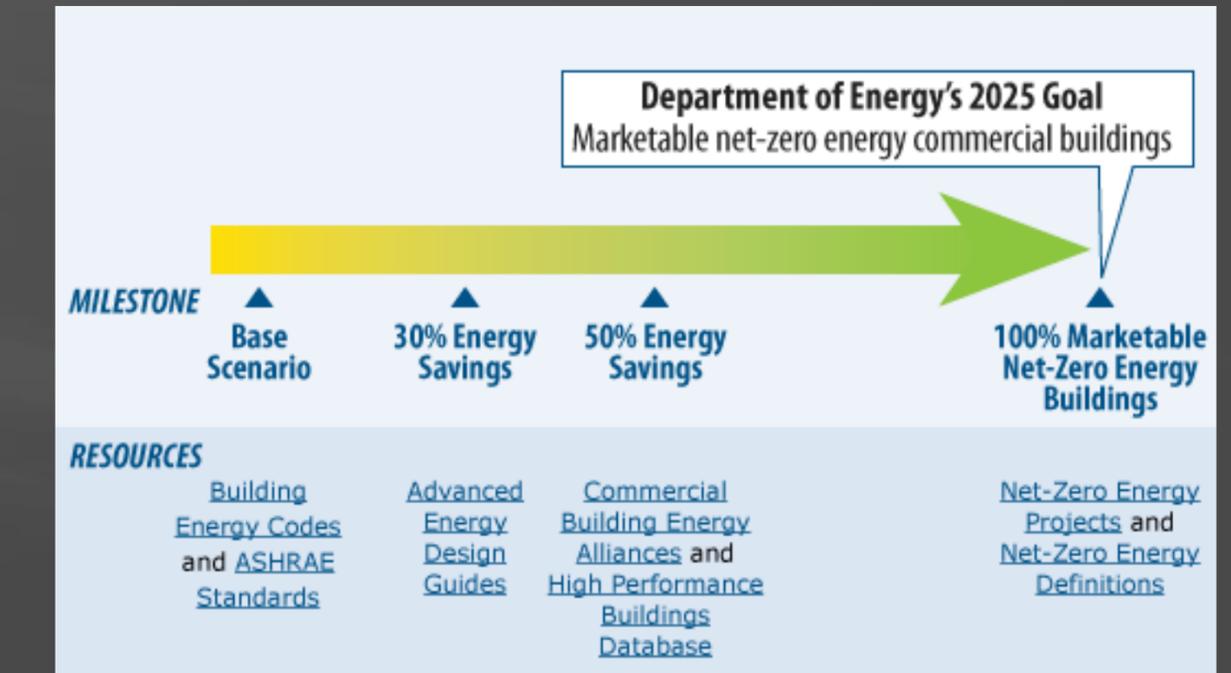
Analysis #3 NET ZERO ENERGY BUILDING SUSTAINABILITY

PROBLEM IDENTIFICATION

- OPERATE 24/7 HIGH COOLING, ELECTRICITY HOT WATER DEMANDS
- EMERGENCY BACKUP, OPERATIONAL DURING NATURAL AND OTHER DISASTER
- TIGHT CONTROL OF TEMPERATURE, HUMIDITY, VENTILATION. VARY AMONG DIFFERENT SPACE TYPES
- DAY-TO-DAY OPERATION EQUIPMENT INTENSIVE, NO EFFICIENCY

RATING SYSTEMS FOR MEDICAL EQUIPMENTS

SPT GOAL: ENERGY REDUCTION **24.5 %**
 BASED ON DATABASE OF SIMILAR BUILDINGS



- I. PROJECT OVERVIEW
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Analysis #3 NET ZERO ENERGY BUILDING SUSTAINABILITY

NET ZERO ENERGY BUILDING CERTIFICATION REQUIREMENT:

- CONSTRUCTION AND RENEWABLE ENERGY SYSTEM CURB THE PROJECT’S CONTRIBUTION TO THE EFFECTS OF SPRAWLED DEVELOPMENT
- THE BUILDING OPERATES AT NET ZERO ENERGY
- NOT PRECLUDE ANOTHER BUILDING
- ATTRACTIVE AND INSPIRING

NATIONAL RENEWABLE ENERGY LABORATORY(NREL)

DEFINITION SUGGESTED BELOW TO DEFINE NET ZERO ENERGY:

- NET ZERO SITE ENERGY
- NET ZERO SOURCE ENERGY
- NET ZERO ENERGY COSTS
- NET ZERO ENERGY EMISSIONS

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Analysis #3 NET ZERO ENERGY BUILDING SUSTAINABILITY

TOP STRATEGIES FOR ENERGY EFFICIENT HOSPITAL

- CHILLED BEAM
 - PASSIVE/ACTIVE/MULTI-SERVICE
- COMBINED HEAT AND POWER(CHP)
- SOLAR ELECTRIC
 - ROOF/GROUND/MOUNTED FACING SOUTH
 - NO SHADE 9:00AM-3:00PM DECEMBER
 - 2-4% NET COST

UTILITY BILL:
 PRODUCED VS. USED
 ADD UP MONTHLY READINGS OF ONE YEAR

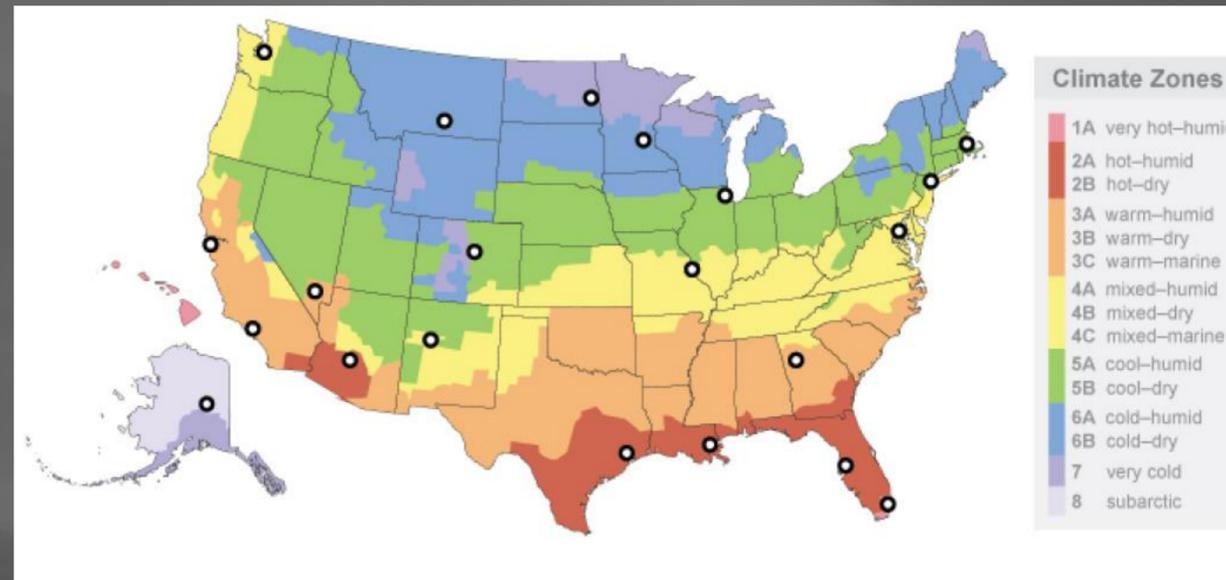
EXTRA ENERGY:
 SELL BACK TO UTILITY COMPANIES
 FIXED PRICE

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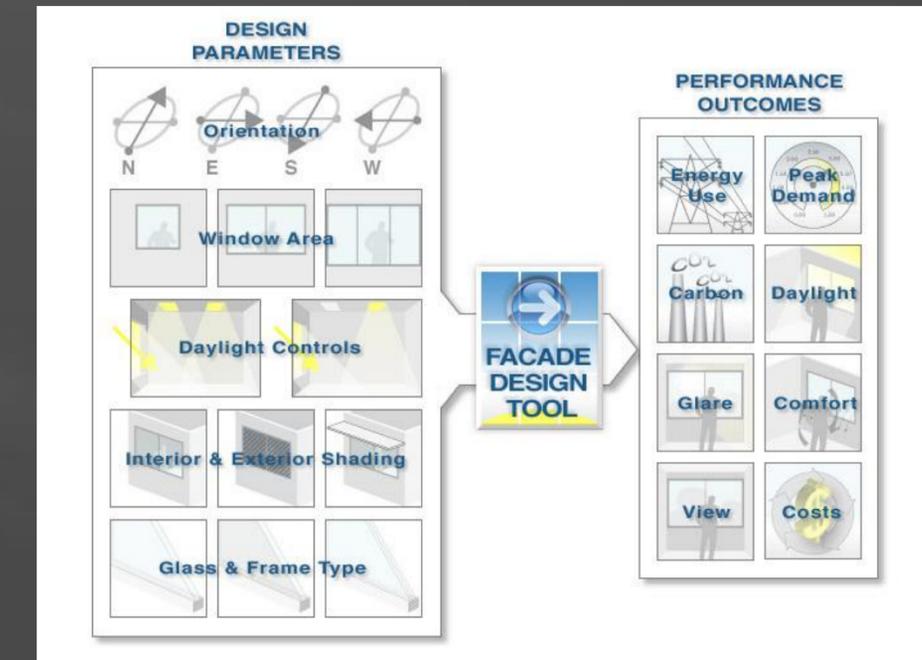
Analysis #3 NET ZERO ENERGY BUILDING SUSTAINABILITY

BREADTH TOPIC: DYNAMIC GLASS

THE FAÇADE DESIGN TOOL
4A MIXED HUMID CLIMATE



DESIGN PARAMETERS:
WINDOW AREA/DAYLIGHTS CONTROLS /
SHADING/GLASS&FRAME TYPE



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BREADTH TOPIC: DYNAMIC GLASS

Summary		Energy	Peak	Carbon	Daylight	Glare	Comfort								
The Building		Glazing System			Light & Shade		Performance								
WWR	Building Projections	Glass	Panes	Features	U-factor	SHGC	VT	Lighting Controls	Shades	Energy	Peak	Carbon	Daylight	Glare	Comfort
30	2' Overhang	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	Continuous	None	●	●	●	●	●	●
30	None	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	Continuous	None	●	●	●	●	●	●
30	2' Overhang	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	Continuous	IntVB	●	●	●	●	●	●
30	2' Overhang	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	Continuous	None	●	●	●	●	●	●
30	2' Overhang	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	None	IntVB	●	●	●	●	●	●
30	2' Overhang	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	None	None	●	●	●	●	●	●
30	None	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	Continuous	IntVB	●	●	●	●	●	●
30	None	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	Continuous	None	●	●	●	●	●	●
30	2' Overhang	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	Continuous	IntVB	●	●	●	●	●	●
30	None	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	None	IntVB	●	●	●	●	●	●
30	None	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	None	None	●	●	●	●	●	●
30	2' Overhang	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	None	IntVB	●	●	●	●	●	●
30	None	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	Continuous	IntVB	●	●	●	●	●	●
30	2' Overhang	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	None	None	●	●	●	●	●	●
30	None	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	None	IntVB	●	●	●	●	●	●
30	None	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	None	None	●	●	●	●	●	●

Pages (25 results per page): 1
Total Matching Records: 16

EAST FACADE

Summary		Energy	Peak	Carbon	Daylight	Glare	Comfort								
The Building		Glazing System			Light & Shade		Performance								
WWR	Building Projections	Glass	Panes	Features	U-factor	SHGC	VT	Lighting Controls	Shades	Energy	Peak	Carbon	Daylight	Glare	Comfort
30	2' Overhang	H	2	Low-E, high VT, low SHGC, argon	0.24	0.27	0.64	None	None	●	●	●	●	●	●
30	2' Overhang	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	None	None	●	●	●	●	●	●
30	2' Overhang	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	None	None	●	●	●	●	●	●
30	2' Overhang	I	3	Low-E, high VT, moderate SHGC, argon	0.13	0.32	0.6	None	None	●	●	●	●	●	●
30	2' Overhang	G	2	Low-E, high VT, moderate SHGC, argon	0.24	0.38	0.7	None	None	●	●	●	●	●	●

worst best

SOUTH FACADE

Summary		Energy	Peak	Carbon	Daylight	Glare	Comfort								
The Building		Glazing System			Light & Shade		Performance								
WWR	Building Projections	Glass	Panes	Features	U-factor	SHGC	VT	Lighting Controls	Shades	Energy	Peak	Carbon	Daylight	Glare	Comfort
30	None	D	2	Reflective, low VT, low SHGC	0.44	0.18	0.1	None	None	●	●	●	●	●	●
30	None	J	3	Low-E, low VT, low SHGC, argon	0.12	0.21	0.34	None	None	●	●	●	●	●	●
30	None	F	2	Low-E, low VT, low SHGC, argon	0.25	0.24	0.37	None	None	●	●	●	●	●	●
30	None	E	2	Low-E tint, moderate VT, moderate SHGC, argon	0.24	0.29	0.52	None	None	●	●	●	●	●	●
30	None	C	2	Tint, moderate VT, moderate SHGC	0.47	0.5	0.48	None	None	●	●	●	●	●	●

worst best

WEST FACADE

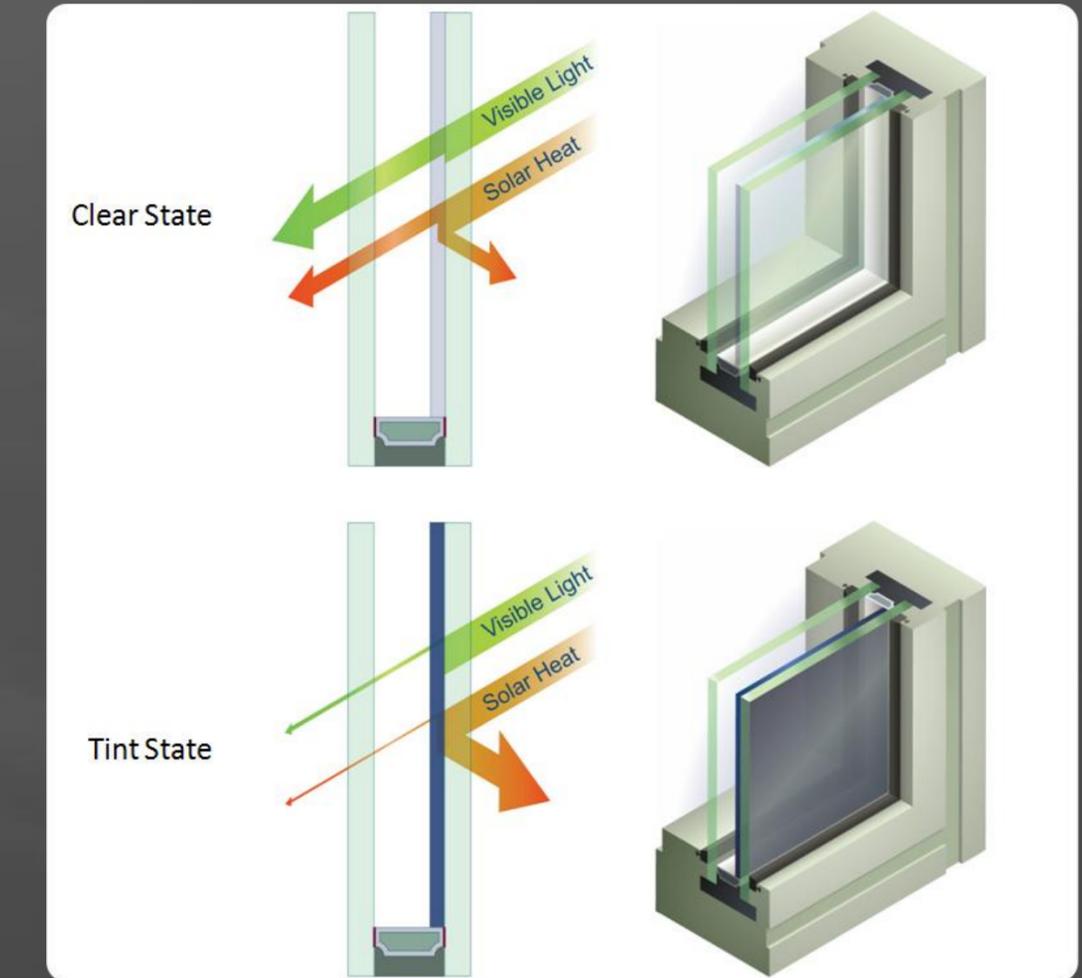
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Analysis #3 NET ZERO ENERGY BUILDING SUSTAINABILITY

BREADTH TOPIC: DYNAMIC GLASS

DYNAMIC GLASS

- REDUCE VISUAL GLARE
- REDUCING COOLING HEATING USAGE BY 20%
- REDUCING PEAK LOAD BY 30%
- COST: 20\$ / SF.



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BREADTH TOPIC: DYNAMIC GLASS

TOTAL ENERGY SAVING= 31,789,200kBTU x 25%= 7,947,300kBTU

TOTAL COST SAVINGS=7.9473 x 1000 x 35.16= \$ 279,427

SOLADIGM INC. \$20 /SF

TOTAL COST= \$20/ ft2 x 22450 ft2 = \$449,000

3.8.4 Energy Benchmarks for Newly Constructed Hospitals, by Selected City and End-Use (thousand Btu per square foot)

	<u>IECC Climate Zone</u>	<u>Heating</u>	<u>Cooling</u>	<u>Water Heating</u>	<u>Ventilation</u>
Miami	1A	40.6	67.5	1.8	17.4
Houston	2A	47.2	68.1	2.1	17.1
Phoenix	2B	42.5	62.3	1.9	17.4
Atlanta	3A	48.6	62.5	2.5	16.4
Los Angeles	3B	47.6	55.5	2.4	15.7
Las Vegas	3B	41.8	52.0	2.2	16.2
San Francisco	3C	56.6	51.5	2.7	16.1
Baltimore	4A	55.4	60.5	2.7	16.1
Albuquerque	4B	37.9	41.7	2.7	15.5
Seattle	4C	55.1	49.7	2.9	15.2
Chicago	5A	58.2	51.0	3.0	15.6
Boulder	5B	42.3	39.3	3.0	15.1
Minneapolis	6A	62.8	45.5	3.2	15.1
Helena	6B	50.8	36.6	3.2	14.7
Duluth	7	67.0	38.5	3.5	14.7
Fairbanks	8	89.1	25.2	3.9	13.5

Note(s): Commercial building energy benchmarks are based off of the current stock of commercial buildings and reflect 2004 ASHRAE 90.1 Climate Zones. They are designed to provide a consistent baseline to compare building performance in energy-use simulations. The benchmark building had 241,263 square feet and 5 floors. Benchmark interior lighting energy = 16.36 thousand Btu/SF. Interior equipment energy consumption = 15.15 thousand Btu/SF. Ventilation includes energy used by fans and heat rejection systems.

3.8 : Hospitals and Medical Facilities

3.8.2 Inpatient Medical Facilities Square Footage, Delivered Energy, Energy Intensity, Selected Years

	<u>Total Square Footage (billion)</u>	<u>Energy Use (quadrillion Btus)</u>	<u>Energy Intensity (thousand Btus/SF)</u>
1999	1.87	0.43	229.0
2003	1.91	0.48	249.3
2008	2.15	0.45	210.1
2010	2.24	0.48	213.7
2015	2.45	0.51	208.2
2020	2.66	0.54	202.9
2025	2.88	0.56	194.8
2030	3.09	0.59	190.9
2035	3.30	0.61	184.6

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ANALYSIS #4 INTEGRATED PROJECT DELIVERY (IPD)

PROBLEM IDENTIFICATION

COMPLEXITY OF MEP SYSTEM:

MORE THAN ONE YEAR BIM COORDINATION

NO EARLIER CONTRIBUTION TO DESIGN PHASE
AND COORDINATION PROCESS



EAST ELEVATION EXTERIOR WALL:

- LIGHT GAGE METAL FRAMING
- REDESIGN TO COORDINATE BETTER WITH WOMEN'S HOSPITAL
- REVISED ENGINEERING DRAWINGS PREPARED BY FRAMING SUBCONTRACTOR.



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PROBLEM IDENTIFICATION

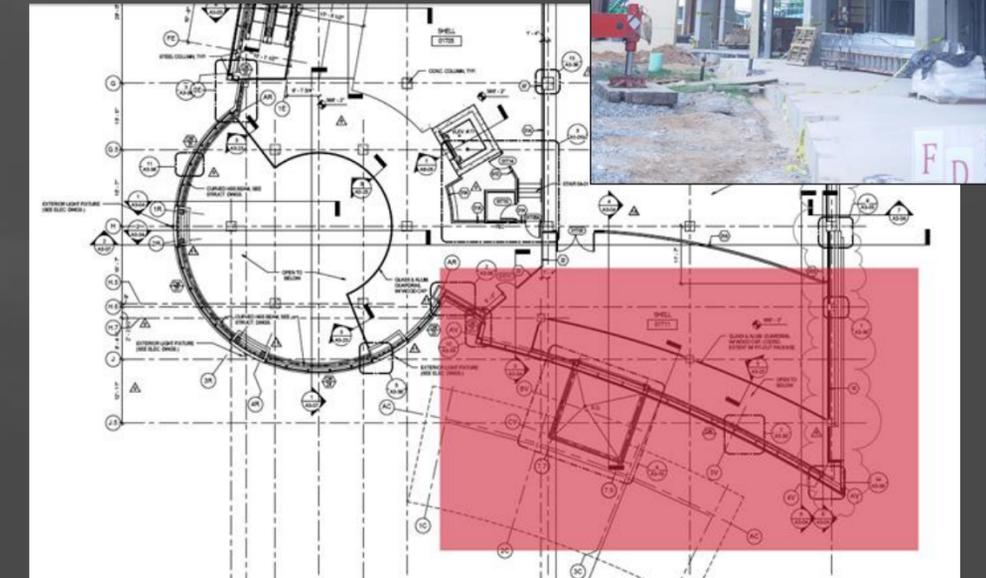
SOUTH ELEVATION :

1ST AND 2ND FLOOR CURVED WALL

CURVES NOT MATCH

ARCHITECTURE AND ENGINEERING DRAWING MISTAKES

SCHEDULE DELAYED



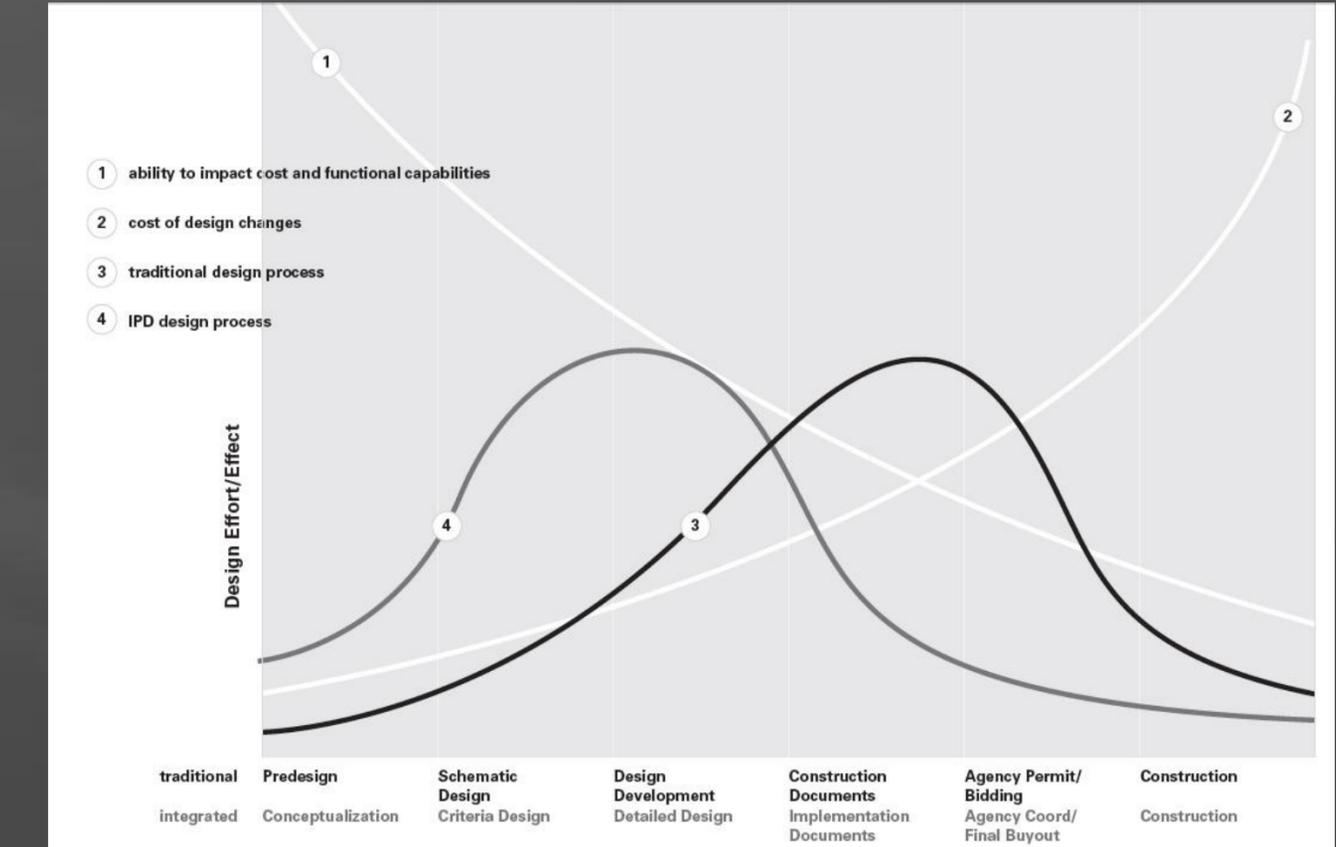
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ANALYSIS #4 INTEGRATED PROJECT DELIVERY (IPD)

STUDY ON INTEGRATED PROJECT DELIVERY A Guide(AIA)

Items	Traditional Project Delivery	Integrated Project Delivery
Team	Fragmented, “minimum-necessary” basis, strongly hierarchical	Mutual Respect and Trust
Compensation/reward	Individually pursued	Mutual Benefit and Reward
Risk	Individually managed, transferred to the greatest extent possible	Collaborative Innovation and Decision
Process	linear, segregated, information hoarded.	Early Involvement of Key Participants, goal Definition, Intensified Planning
Communication	Paper based, 2 dimensional	Digital based, BIM, Open Communication

- ABILITY TO CHANGE DECREASE
- COST OF CHANGES INCREASE
- IPD PUT MORE EFFORT IN PREDESIGN/SCHEMATIC DESIGN PHASE



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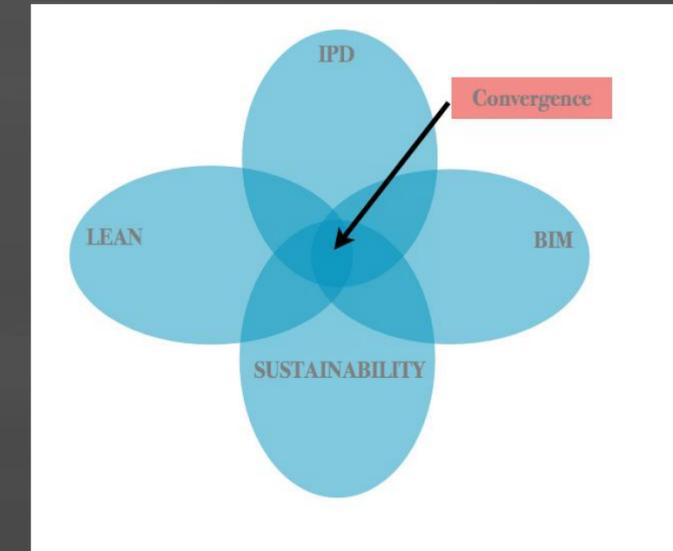
ANALYSIS #4 INTEGRATED PROJECT DELIVERY (IPD)

RISKS:

- TRYING SOMETHING NEW AND UNTESTED
- BUILDING WITHOUT A GMP
- OWNER TAKING RISKS BACK
- DIFFICULT TO MEASURE THE BENEFIT

MOST IDEAL WAY TO ACHIEVE IPD

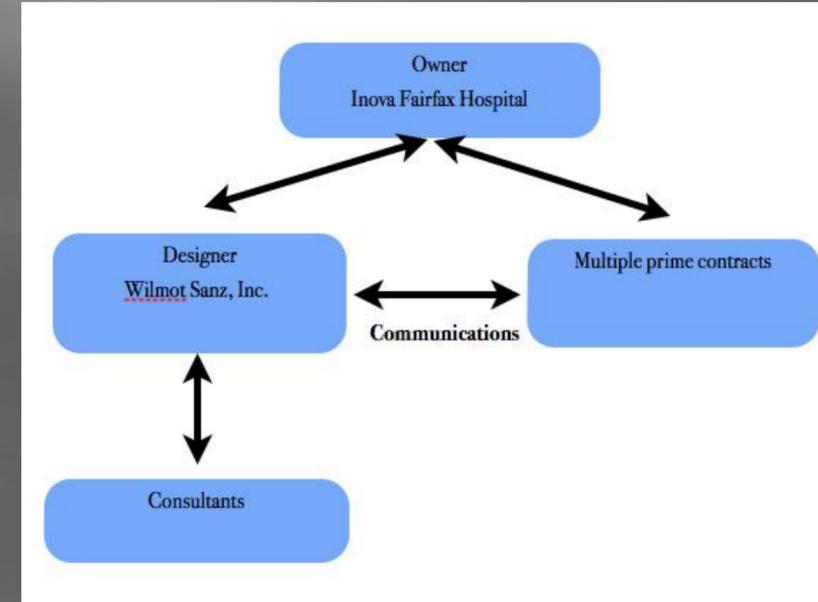
- COMBINE ALL NEW TECHNOLOGIES
- BIM LEAN SUSTAINABILITY



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 - II. STUDY ON IPD GUIDE
 - III. MULTI PRIME CONTRACTS**
- VI. SUMMARY AND CONCLUSION
- VII. ACKNOWLEDGEMENTS

ANALYSIS #4 INTEGRATED PROJECT DELIVERY (IPD)

MULTI PRIME CONTRACTS



DIVISION OF CAPITAL ASSET MANAGEMENT OF COMMONWEALTH OF MASSACHUSETTS

- FREQUENT MEETINGS
- SHARING SENSITIVE, PROPRIETARY OR CONFIDENTIAL INFORMATION
- SELECT AND BUILD STRONG IPD PROJECT TEAMS
- MASTER KEY COMPONENTS OF CONTRACTS AND RISK MANAGEMENT
- UNDERSTAND ECONOMIC AND MARKET FACTORS THAT ARE DRIVING IPD ADOPTION

- I. PROJECT OVERVIEW
- II. ANALYSIS #1: IMPLEMENTATION OF BIM
 - I. PROBLEM IDENTIFICATION
 - II. BIM SCORECARD
 - III. BIM ROI
 - IV. INVESTIGATION OF BIM TOOLS
 - V. CASE STUDY AND FEASIBILITY
- III. ANALYSIS #2: SHORT INTERVAL PRODUCTION SCHEDULES(SIPS)
 - I. PROBLEM IDENTIFICATION
 - II. IDENTIFY AREA FOR SIPS
 - III. SMART ROOM
 - IV. SCHEDULE ACCELERATION
- IV. ANALYSIS #3: NET ZERO ENERGY BUILDING SUSTAINABILITY
 - I. PROBLEM IDENTIFICATION
 - II. NZE BUILDING CERTIFICATION
 - III. TOP STRATEGIES FOR ENERGY EFFICIENT HOSPITAL
 - IV. ELECTRICAL BREADTH –DYNAMIC GLASS
- V. ANALYSIS #4: INTEGRATED PROJECT DELIVERY (IPD)
 - I. PROBLEM IDENTIFICATION
 - II. STUDY ON IPD GUIDE
 - III. MULTI PRIME CONTRACTS
- VI. SUMMARY AND CONCLUSION
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SUMMARY AND CONCLUSION

ANALYSIS#1 INCREASE IMPLEMENTATION OF BIM
SCHEDULE/COST PLANNING

ANALYSIS#2 SIPS ACCELERATE SCHEDULE
PREDESIGNED SMART ROOM

ANALYSIS#3 NET ZERO ENERGY INCREASE
BUILDING ENERGY EFFICIENCY

ANALYSIS#4 INTEGRATED PROJECT DELIVERY
ELIMINATE BARRIERS INCREASE
PRODUCTIVITY

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